

XLCi-BGK-FG Bottom Grid Kit Assembly and Installation Instructions

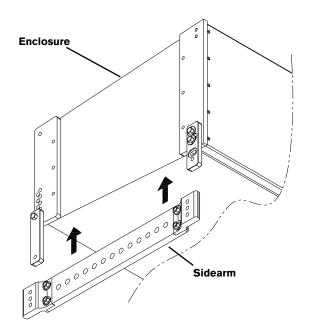
Bottom Grid Kit for fiberglass weatherized XLCi install loudspeakers.

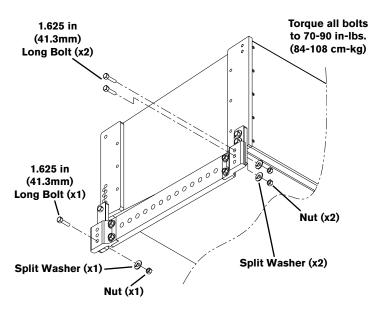
Step 1

Assemble the sidearms to the enclosure rigging plates using the bottom grid kit and hardware.

Step 2

Torque all bolts to 70-90 in-lbs (84-108 cm-kg).



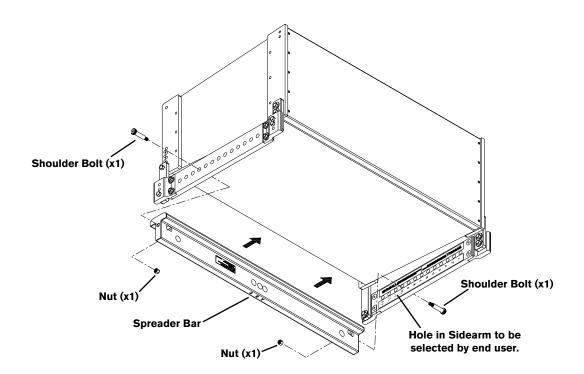




MAKE SURE ALL LINKING HARDWARE IS TIGHTENED TO 70-90 IN-LBS AND THE SHOULDER BOLTS ARE TIGHTENED TO THE SPREADER BAR BEFORE LIFTING THE ARRAY.

Step 3

Install the spreader bar between sidearms and align with numbered hole, attaching with nuts and shoulder bolts.



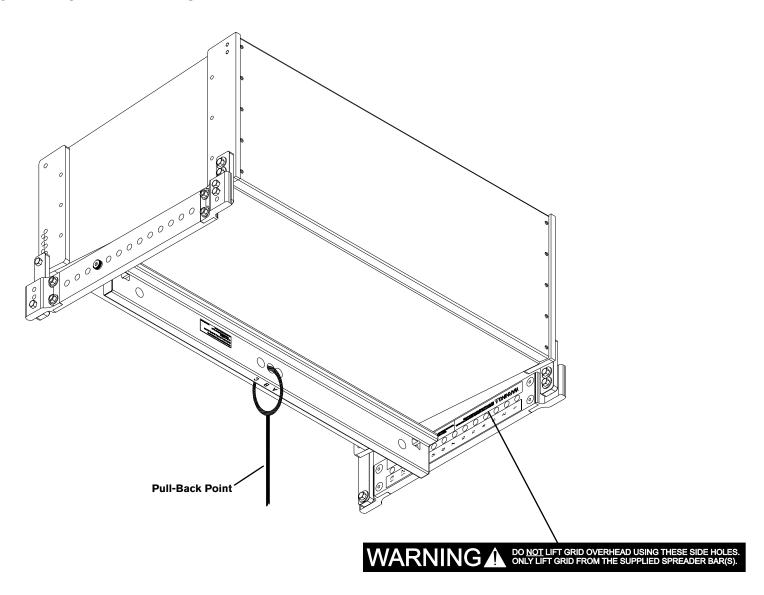


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Step 4

Pull back grid and array using the pull-back points.

DO NOT PULL BACK GRID USING SIDE HOLES ON SIDEARMS. ONLY PULL BACK GRID FROM THE SUPPLIED SPREADER BARS.



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